

- · Speed controller
- Depth control device
- Torque clutch holder
- Quick change chuck for tap holders

Vertical accuracy: ±1°

Electric Tapping Machine - WIDE-

電動タッパーWIDE



Operating range: 1980mm cirle Suitable for small and large work pieces



259~777RPM/400W Power / Tap size M3~M10

• 100~300RPM/800W Power / Tap size M3~M16

① Speed controller

Includes an electronic speed controller.

3 Vertical accuracy is +/-1°

With adjustable gas counterbalance springs, operators can easily and quickly position the tap over the hole while the machining center works on the next piece.

⑤ Torque clutch holders

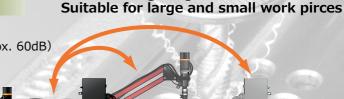
The torque clutch allows the tap to stop turning when it encounters any obstruction that might cause tap breakage.

② Safety alert system

The unit stops operation when anomalous indicents occurred such as overload.

4 Low-noise device

No air pollution. Low-noise motor (approx. 60dB)

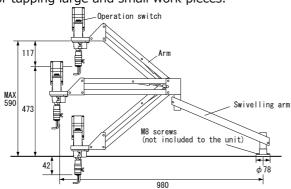


Max. working range: 1980mm circle

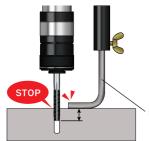
6 Large working area

Operating range is $90\sim980$ mm radius, fluctuation range is 515mm.

It is suited for tapping large and small work pieces.



8 Depth control device



Tap size

Tap holder

M3 M4

M5

M6

M8

M10 M12

M14

M16

Depth control device promisses accurate thread depth. It saves tapping time and protect tap & tap holder.

*The unit is not autoreverse.

Depth control device

Pre-h

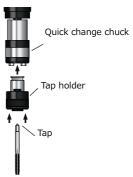
Specifications

ole diameter de (mm)
2.40
3.25
4.1
5.0
6.8
8.5
10.2
12.0
14.0

 $\mbox{\%DIN}$ and ISO standard taps are not supported.

② Quick change chuck

Adjustable for all types of material the quick change chuck allows you change from one size to another in 3 to 5 seconds.



Optional item



Drill chuck with adapter $\phi 0.8{\sim}10.0$

Suitable for chamfering tapping holes.

	Name	Electric tapping machine WIDE		
	Model	EW-M10 (tap size M3 - M10)	EW-M16 (tap size M3 - M16)	
	Speed/RPM	256 - 777RPM	100 - 300RPM	
Т	ap holder size	M3 M4 M5 M6 M8 M10	M3 M4 M5 M6 M8 M10 M12 M14 M16	
	Power	400W	800W	
	Toque	Approx. 6.8 - 13.6N·m	Approx. 35 − 70N•m	
	Weight	11kg	12kg	
	Power source Single phase 50/60Hz • 220V			
(Operating range	range Radius 90 - 980mm, fluctuation 515mm		
V	ertical accuracy	+/- 1°		
Us	sage environment	-10°C - +40°C / humidity less than 85% (no condensation) Aluminum alloy 6063		
	Arm material			
	Optional item	Drill chuck with adapter capable of ϕ 0.8 \sim 10.0		

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Tap size (JIS)※ φ4×□3.2

 ϕ 5 × \square 4

 $\frac{\phi \, 5.5 \times \square \, 4.5}{\phi \, 6 \times \square \, 4.5}$

 ϕ 6.2 × \square 5

 ϕ 7 × \square 5.5

 ϕ 8.5 × \square 6.5

 ϕ 10.5 × \square 8.5

 ϕ 12.5 × \square 10

http://www.toei-kk.co.jp/